

Figure 1 . Current Art - Low temperature thermally cured powder coating.

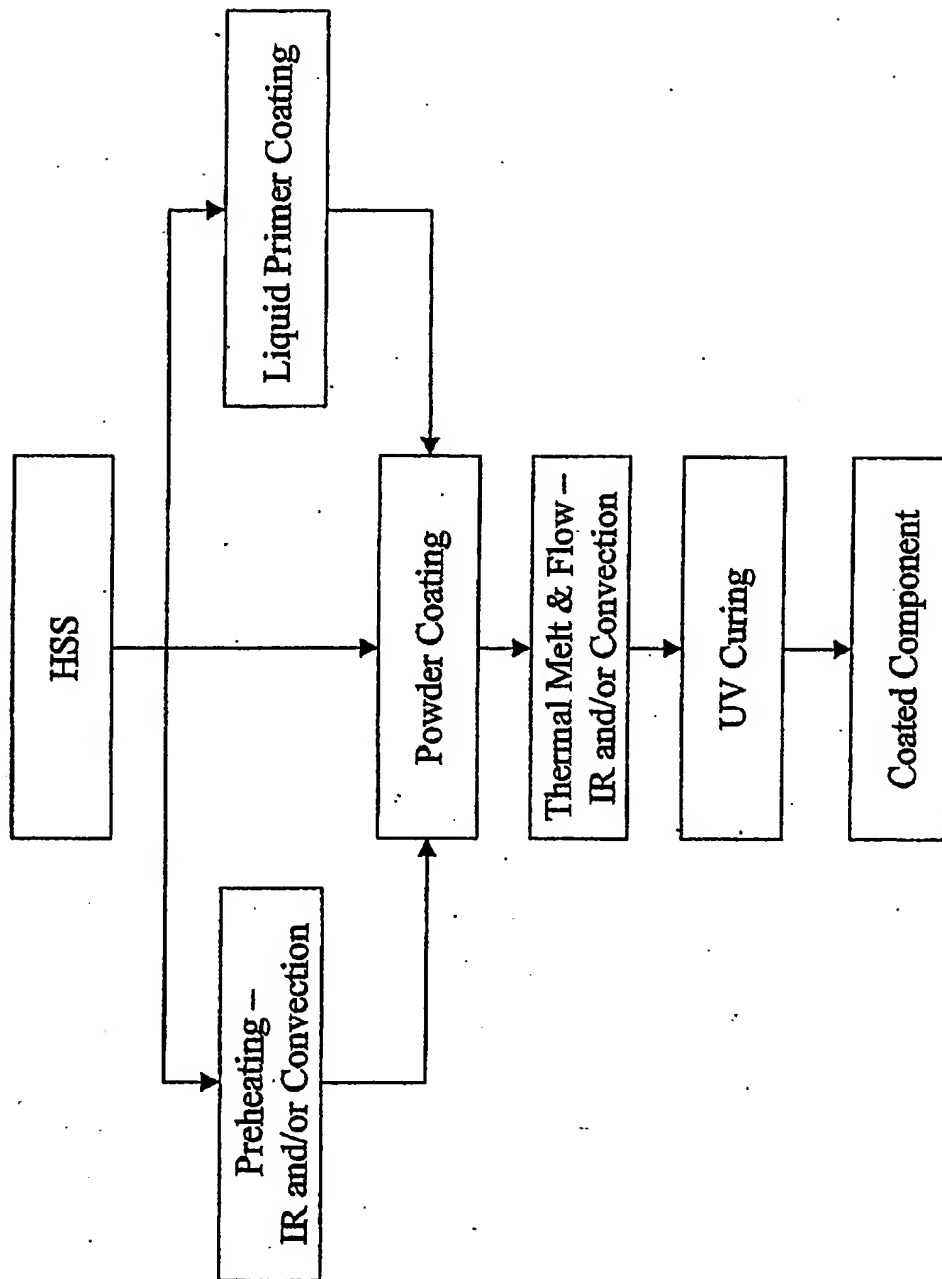


Figure 2 Current Art - UV cured powder coating.

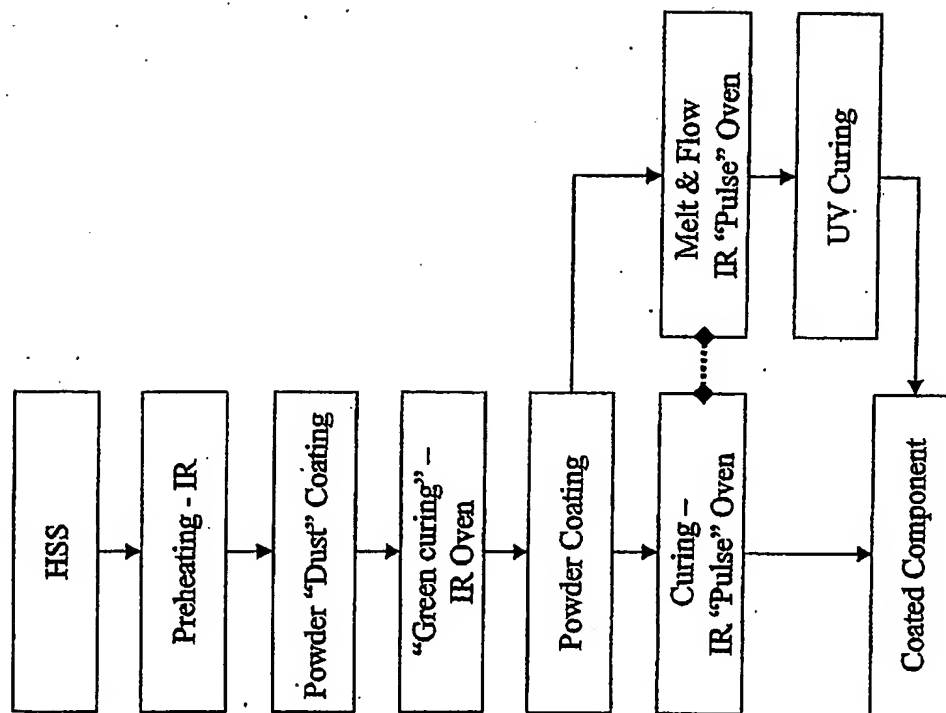


Figure 3 Inventive Art -- Dual coat, Low temperature thermally cured or UV cured powder coating.

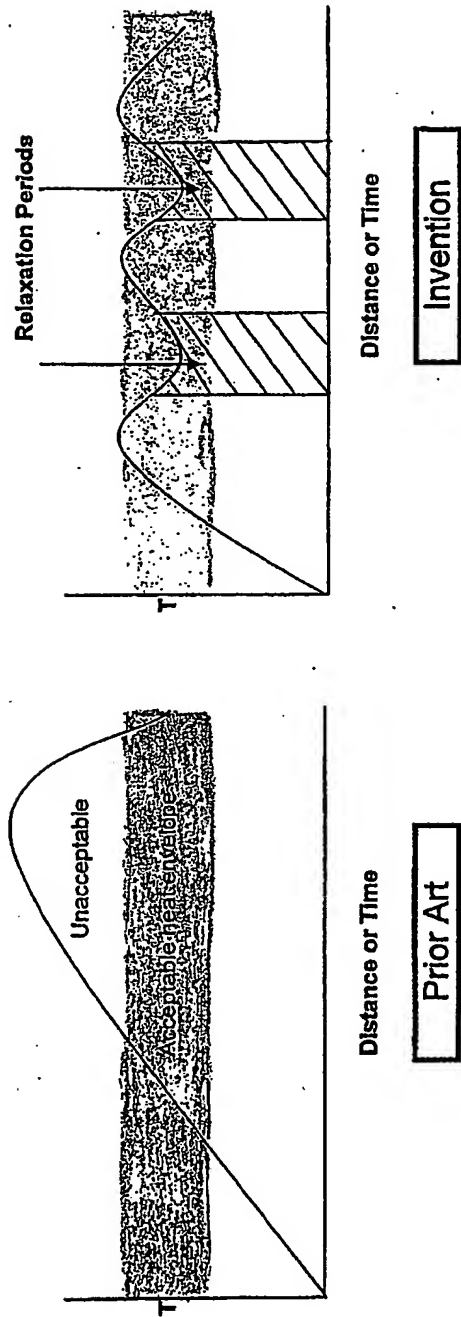


Figure 4

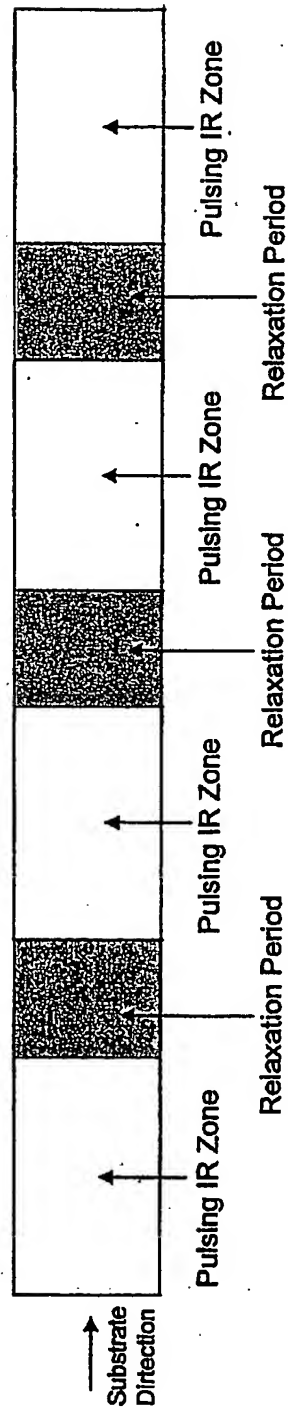


Figure 5

Figure 6